WHAT IS CLAIMED IS:

point to the relative height value.

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- A method of topographically mapping a surface, comprising: 1. 1 directing a radiation beam toward a target location on the surface; 2 capturing an image of a beam spot at a location in an image plane 3 intersecting at least a portion of the radiation beam reflected from the target 4 location on the surface; 5 identifying at least one image plane coordinate for a peripheral point of the 6 beam spot image; and 7 assigning a relative height value to the target location based on a mapping 8 of the at least one image plane coordinate identified for the peripheral beam spot 9
- 2. The method of claim 1, wherein the radiation beam is directed along a beam axis and an image plane coordinate is identified with respect to a first direction substantially parallel to a projection of the beam axis onto the image plane.
 - 3. The method of claim 2, wherein the peripheral point is located at a peripheral area of the beam spot closer to the beam axis than other comparable peripheral areas of the beam spot.
 - 4. The method of claim 1, wherein identifying the at least one image plane coordinate comprises applying a threshold to pixel values of the beam spot image.
 - 5. The method of claim 4, wherein a normalized grayscale threshold is applied to the pixel values of the beam spot image.
 - 6. The method of claim 1, wherein assigning a relative height value to the target location comprises mapping the at least one image plane coordinate to a predetermined relative height value.
- 7. The method of claim 6, wherein the at least one image plane coordinate is mapped to the predetermined relative height value based on a lookup table.

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- 1 8. The method of claim 1, wherein the surface forms a boundary of a substrate and is semitransparent with respect to the radiation beam.
- 1 9. The method of claim 8, wherein the substrate is a printed circuit 2 board.
- 1 10. The method of claim 9, further comprising repeating the steps of 2 directing, capturing, identifying, and assigning for a plurality of target location on 3 the surface of the printed circuit board arranged in a prescribed triangular mesh 4 pattern.
- 1 11. A system for topographically mapping a surface, comprising:
 2 a radiation source oriented to direct a radiation beam toward a target
 3 location on the surface;
 - an imager oriented to capture an image of a beam spot at a location in an image plane intersecting at least a portion of the radiation beam reflected from the target location on the surface;
 - a mapping engine operable to identify at least one image plane coordinate for a peripheral point of the beam spot image, and to assign a relative height value to the target location based on a mapping of the at least one image plane coordinate identified for the peripheral beam spot point to the relative height value.
 - 12. The system of claim 11, wherein the radiation source is oriented to direct the radiation beam along a beam axis, and the mapping engine is operable to identify animage plane coordinate with respect to a first direction substantially parallel to a projection of the beam axis onto the image plane.
 - 13. The system of claim 12, wherein the peripheral beam spot point is located at a peripheral area of the beam spot closer to the beam axis than other comparable peripheral areas of the beam spot.
- 1 14. The system of claim 11, wherein the mapping engine is operable to 2 identify the image plane coordinates by applying a threshold to pixel values of the 3 beam spot image.

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- 1 15. The system of claim 14, wherein the mapping engine is operable to 2 apply a normalized grayscale threshold to the pixel values of the beam spot 3 image.
- 1 16. The system of claim 11, wherein the mapping engine is operable to 2 assign a relative height value to the target location by mapping the at least one 3 image plane coordinate to a predetermined relative height value.
 - 17. The system of claim 16, wherein the mapping engine is operable to map the at least one image plane coordinate to the predetermined relative height value based on a lookup table.
 - 18. A computer program for topographically mapping a surface, the computer program residing on a computer-readable medium and comprising computer-readable instructions for causing a computer to:

identify at least one image plane coordinate for a peripheral point of a beam spot image captured at an image plane intersecting at least a portion of radiation beam reflected from a target location on the surface, and

assign a relative height value to the target location based on a mapping of the at least one image plane coordinate identified for the peripheral beam spot point to the relative height value.

- 19. The computer program of claim 18, wherein an image plane coordinate is identified with respect to a first direction substantially parallel to a projection onto the image plane of a beam axis of a radiation beam directed toward the target location, and the peripheral beam spot point is located at a peripheral area of the beam spot closer to the beam axis than other comparable peripheral areas of the beam spot.
- 1 20. The computer program of claim 18, wherein the at least one mage 2 plane coordinate is identified by applying a threshold to pixel values of the beam 3 spot image.